Cam & Groove Couplers



Available in 4 Different Materials For Use On All Types Of Hose



Aluminum

MATERIAL COMPONENTS:

- Buna-N Gaskets
- Aluminum Alloy Specially Designed for High Tensile Strength, Lightness & Rigidity
- · Brass Handles
- · 315 Stainless Steel Pins
- Rings made from Spring Steel and Cadmium Plated

QUALITY CONTROL:

- Exacting Quality Control in Every Phase of Manufacturing Enables Compliance with Mil. Spec. 27487
- Interchangeable with Similar Types of Couplings That Are Manufactured to the Same Standards

WORKING PRESSURES:

- · Tightness Under Pressure and Vacuum
- . Tested at 300 psi up to 4" Size; 200 psi for 6" Size

Stainless Steel

MATERIAL COMPONENTS:

- · Buna-N Gaskets
- Produced in Stainless Steel 316 (ASTM A351 Grade CF8M)
- Every Melt in the Foundry is Analyzed for Chemical Composition — A Chemical Test Certificate Showing the General Composition is Available Upon Request
- 304 Stainless Steel Pins
- · Sintered Stainless Handles for Superior Strength
- · Rings made from Spring Steel and Cadmium Plated

QUALITY CONTROL:

- Exacting Quality Control in Every Phase of Manufacturing Enables Compliance with Mil. Spec. 27487
- Interchangeable with Similar Types of Couplings That Are Manufactured to the Same Standards

WORKING PRESSURES:

• Tested at 150 psi up to 4" Size

Sizes 1¼", 1½", 2", 2½", and 3" coupler parts B, C, D, and DC are supplied with a locking feature. Safety pins may be inserted to make locking handles to prevent disconnection during product transfer.

**Also available in 304 Stainless Steel

Replacement Gaskets

Available in Buna-N (furnished as standard on parts B, C, and DC)

Buna-N Material Good for Oil Resistance and General Purpose Usage



Note: Replacement handle assemblies available on request.

Brass

MATERIAL COMPONENTS:

- · Buna-N Gaskets
- Brass Specially Designed for High Tensile Strength & Rigidity
- Brass Handles for Superior Strength
- · Stainless Steel Pins
- · Rings made from Spring Steel and Cadmium Plated

QUALITY CONTROL:

- Exacting Quality Control in Every Phase of Manufacturing Enables Compliance with Mil. Spec. 27487
- Interchangeable with Similar Types of Couplings That Are Manufactured to the Same Standards

WORKING PRESSURES:

Tested at 150 psi up to 4" Size; 75 psi for 6" Size

Glass-Reinforced Nylon

MATERIAL COMPONENTS:

- Buna-N Gaskets on Parts B, C, D & DC
- Stainless Handles for Superior Strength on Some Models



WORKING PRESSURES:

- Tested at 175 psi for ½" to 1" Size; 150 psi for 1½" to 2" Size; 125 psi for 3" Size; and 75 psi for 4" Size
- Temperature Range: -30°F to +200°F

Coupler parts B, C, D, and DC are supplied with Stainless Steel handles. Use safety clips provided in handles to make locking handle.



PART NO.	SIZE	PRICE EACH
BN-34	3/4"	
BN-1	1"	8
BN-114	11/4"	<u>al</u>
BN-112	1½"] f
BN-2	2"	for 62
BN-212	2½"	7-
BN-3	3"	ri 1
BN-4	4"	icir 03
BN-5	5"	icing 033
BN-6	6"	



	NPT	ALUMINUM		BRASS		STAINLESS STEEL -316	
	& HOSE SIZE	PART NO.	PRICE EACH	PART NO.	PRICE EACH	PART NO.	PRICE EACH
	PART A - A	dapter X Fen		NO.	LAGIT	140.	LAGIT
	3/4"	AL-A34		BR-A34		SS-A34	
	1"	AL-A1		BR-A1		SS-A1	
	11/4"	AL-A114	∞ C	BR-A114	∞ C	SS-A114	∞ O
ANN GROUP IT	1½"	AL-A112	- 00 	BR-A112	<u>a</u> ≡	SS-A112	all OC
The state of the s	2" 2½"	AL-A2 AL-A212	ර ර	BR-A2 BR-A212	<u>6</u> 5 <u>6</u>	SS-A2 SS-A212	-6
	3"	AL-A3	r F 27	BR-A3	7 P	SS-A3)r F 27
	4"	AL-A4		BR-A4	ric -10	SS-A4	-1
	5"	AL-A5	Call for Pricing 800-627-1033	BR-A5	Call for Pricing 800-627-1033	SS-A5	Call for Pricing 800-627-1033
	6"	AL-A6	သိပ္	BR-A6	ωg	SS-A6	သထ
	8" 8"	AL-A8 AL-A8HD		N/A N/A		N/A N/A	
		oupler X Ma	o NPT	IN/A		IN/A	
	3/4"	AL-B34		BR-B34		SS-B34	
	1"	AL-B1	∞ ဂ	BR-B1	∞ ∩	SS-B34	∞ C
	11/4"	AL-B114	00 00	BR-B114	<u>80</u>	SS-B114	00 00
(MINIMAL)	1½"	AL-B112	6 f	BR-B112)-6	SS-B112	-6 fo
CATOMACK!	2"	AL-B2	27	BR-B2	or F	SS-B2)r F 27
	2½" 3"	AL-B212 AL-B3	Call for Pricing 800-627-1033	BR-B212 BR-B3	⁷ -1	SS-B212 SS-B3	Call for Pricing 800-627-1033
	4"	AL-B3	1 03 ≌i	BR-B3	Call for Pricing 800-627-1033	SS-B3	cin 03
	5"	AL-B5	သြထ	BR-B5		SS-B5	ώ <u>σ</u>
	6"	AL-B6		BR-B6		SS-B6	
	PART C - C	oupler X Ho	se Shank				
	3/4"	AL-C34		BR-C34		SS-C34	
= 7	1"	AL-C1		BR-C1		SS-C1	
	1½" 1½"	AL-C114 AL-C112	Call for Pricing 800-627-1033	BR-C114 BR-C112	Call for Pricing 800-627-1033	SS-C114 SS-C112	Call for Pricing 800-627-1033
	2"	AL-C112	$O \equiv$	BR-C112	P ≡	SS-C1	0 =
	21/2"	AL-C212	62 °	BR-C212	62	SS-C212	62
	3"	AL-C3	7-	BR-C3	Pr 7-	SS-C3	Pr 7-
	4"	AL-C4	10 <u>ci</u>	BR-C4	10 10:	SS-C4	10:
	5" 6"	AL-C5	ng 33	BR-C5	ng 33	SS-C5	ng 33
	8"	AL-C6 AL-C8		BR-C6 N/A		SS-C6 N/A	
	8"	AL-C8HD		N/A		N/A	
		oupler X Fer	nale NPT	, .			
	3/4"	AL-D34		BR-D34		SS-D34	
	1"	AL-D1		BR-D1		SS-D1	
	11/4"	AL-D114	C:	BR-D114	Са 80	SS-D114	C:
	1½" 2"	AL-D112		BR-D112	0 = f	SS-D112 SS-D2	Q <u>=</u>
	21/2"	AL-D2 AL-D212	62 or	BR-D2 BR-D212	82 or	SS-D2	62
	3"	AL-D3	7- Pr	BR-D3	Pr 7-	SS-D3	Pr 7-
	4"	AL-D4	Call for Pricing 800-627-1033	BR-D4	Call for Pricing 800-627-1033	SS-D4	Call for Pricing 800-627-1033
	5"	AL-D5	<u>ე</u> ც	BR-D5	ng 33	SS-D5	ng 33
	6"	AL-D6		BR-D6		SS-D6	
	8"	AL-D8 dapter X Hos	Shank	N/A		N/A	
	3/4"	AL-E34	o olialik	BR-E34		SS-E34	
	1"	AL-E1		BR-E1		SS-E1	
	11/4"	AL-E114	∞ C	BR-E114	m ()	SS-E114	∞ ○
	1½"	AL-E112) <u>a</u>	BR-E112) } }	SS-E112	<u>) al</u>
	1 /2		_ ~ _	BR-E2)-6)-f	SS-E2)-6
	2"	AL-E2	<u>ර</u> ි	DD E0 10			
	2" 2½"	AL-E212	for I	BR-E212	27 27	SS-E212	or I 27
	2" 2½" 3"	AL-E212 AL-E3	for Pri 627-1	BR-E3	or Pri 327-1	SS-E3	or Pri 27-1
	2" 2½" 3" 4"	AL-E212 AL-E3 AL-E4	for Pricir 627-103	BR-E3 BR-E4	or Pricir 327-103	SS-E3 SS-E4	or Pricir 27-103
	2" 2½" 3" 4" 5"	AL-E212 AL-E3 AL-E4 AL-E5 AL-E6	for Pricing 627-1033	BR-E3	or Pricing 327-1033	SS-E3	or Pricing 27-1033
	2" 2½" 3" 4" 5"	AL-E212 AL-E3 AL-E4 AL-E5	Call for Pricing 800-627-1033	BR-E3 BR-E4 BR-E5	Call for Pricing 800-627-1033	SS-E3 SS-E4 SS-E5	Call for Pricing 800-627-1033

Glass-reinforced also available. Call for pricing.



	NPT & HOSE	& HOSE		BRASS		STAINLESS STEEL -316	
	SIZE	PART NO.	PRICE EACH	PART NO.	PRICE EACH	PART NO.	PRICE EACH
		dapter X Male	NPT				
	3/4"	AL-F34		BR-F34		SS-F34	
_	1" 11/4"	AL-F1	8 C	BR-F1	8 C	SS-F1 SS-F114	Са 80
	11/2"	AL-F114 AL-F112	o O O	BR-F114 BR-F112	ĕ	SS-F114 SS-F112	all 1
Accessed Section (Section Section Sect	2"	AL-F2	Call for Pricing 800-627-1033	BR-F2	Call for Pricing 800-627-1033	SS-F2	Call for Pricing 800-627-1033
Terresia.	21/2"	AL-F212	-P	BR-F212	P	SS-F212	Pr 7-
	3"	AL-F3	ric 10	BR-F3	10	SS-F3	ici 10
	4"	AL-F4	ing 33	BR-F4	ing 33	SS-F4	ng 33
	5" 6"	AL-F5 AL-F6	55 (2	BR-F5	5 5 <u>C</u> 2	SS-F5 SS-F6	
	PART DC -			BR-F6		55-F0	
	3/4"	AL-DC34		BR-DC34		SS-DC34	
	1"	AL-DC34	~ ~	BR-DC1	0	SS-DC1	
	11/4"	AL-DC114	Sa 30	BR-DC114	Са 80	SS-DC114	Са 80
	1½"	AL-DC112	∥ fo	BR-DC112	0-	SS-DC112	fi -(
	2"	AL-DC2	or	BR-DC2	83 9	SS-DC2	92 32
Laboration	2½" 3"	AL-DC212 AL-DC3	Pri 7-1	BR-DC212 BR-DC3	Pri	SS-DC212 SS-DC3	Pri 7-1
	4"	AL-DC3 AL-DC4	Call for Pricing 800-627-1033	BR-DC3 BR-DC4	SS-DC3	Call for Pricing 800-627-1033	
	5"	AL-DC5		BR-DC5	Call for Pricing 800-627-1033	SS-DC5	າg 33
	6"	AL-DC6		BR-DC6		SS-DC6	
	PART DP - I						
	3/4"	AL-DP34		BR-DP34		SS-DP34	
	1"	AL-DP1	∞ O	BR-DP1	∞ O	SS-DP1	ж C
	1½" 1½"	AL-DP114 AL-DP112)all	BR-DP114 BR-DP112	00 à	SS-DP114 SS-DP112	all 00
	2"	AL-DP112 AL-DP2	Call for Pricing 800-627-1033	BR-DP112 BR-DP2	Call for Pricing 800-627-1033	SS-DP112 SS-DP2	Call for Pricing 800-627-1033
	2½"	AL-DP212	r F 27	BR-DP212	27 27	SS-DP212	r F 27
	3"	AL-DP3	oric	BR-DP3	-10	SS-DP3	oric
	4"	AL-DP4	o in	BR-DP4	03 D	SS-DP4	oin 03:
	5"	AL-DP5	30	BR-DP5	သပ္	N/A	3
	6"	AL-DP6		BR-DP6		SS-DP6	

Glass-reinforced also available. Call for pricing.

Cast Aluminum Quick Couplers

Specially designed as a quick acting coupler to fit over .065 aluminum tubing for **dry pneumatic** systems only, creating a full flow system minimizing material build-up. The rubber gasket in the nut compresses around the aluminum tubing and forms a seal when it is firmly tightened. Our SH Series Tigerflex PVC suction hoses that are fitted with a part "C" or "E" can be attached to the pneumatic conveying system that is fitted with a part "BC" or "FC".

Compression Quick Couplers



PART NO.	SIZE	PRICE EACH		
Type "BC" Fittin	ıg			
AL-BC112	1½"			
AL-BC2	2"	Call for		
AL-BC212	21/2"	Pricing		
AL-BC3	3"			



PART NO.	SIZE	PRICE EACH
Type "FC" Fitting		
AL-FC112	1½"	
AL-FC2	2"	Call for
AL-FC212	21/2"	Pricing
AL-FC3	3"	79

Also available for use with Schedule 40 Pipe. Call for pricing.



Socket Weld to Schedule 40 Metal Pipe

	PIPE SIZE	ALUMINUM		STAINLESS STEEL -316		
		PART NO.	PRICE EACH	PART NO.	PRICE EACH	
	PART A - Ma	ale Adapter				
	1½"	AL-ASW112		SS-ASW112	Call for Pricing	
	2"	AL-ASW2		SS-ASW2		
	21/2"	AL-ASW212	Call for	SS-ASW212		
	3"	AL-ASW3	Pricing	SS-ASW3		
	4"	AL-ASW4		SS-ASW4		
	5"	AL-ASW5		SS-ASW5		
	6"	AL-ASW6		SS-ASW6		
	PART D - Fe	emale Coupler				
	1½"	AL-DSW112		SS-DSW112		
	2"	AL-DSW2		SS-DSW2		
	21/2"	AL-DSW212	Call for	SS-DSW212	Call for	
	3"	AL-DSW3		SS-DSW3		
	4"	AL-DSW4	Pricing	SS-DSW4	Pricing	
11	5"	AL-DSW5		SS-DSW5		
	6"	AL-DSW6		SS-DSW6		

Butt Weld To Schedule 40 Metal Pipe and Socket Weld To Nominal OD Metal Tubing

	PIPE SIZE	ALUMINUM		STAINLESS STEEL		
		PART NO.	PRICE EACH	PART NO.	PRICE EACH	
	PART F - Ma	ale Adapter				
	1½"	AL-FBW112		SS-FBW112		
	2"	AL-FBW2		SS-FBW2	Call for Pricing	
	21/2"	AL-FBW212	Call for	SS-FBW212		
	3"	AL-FBW3	Pricing	SS-FBW3		
	4"	AL-FBW4		SS-FBW4		
	5"	AL-FBW5		SS-FBW5		
	6"	AL-FBW6		SS-FBW6		
	PART B - Fe	male Coupler				
	1½"	AL-BBW112		SS-BBW112		
	2"	AL-BBW2		SS-BBW2		
	21/2"	AL-BBW212	Call for	SS-BBW212	Call for	
	3"	AL-BBW3		SS-BBW3		
	4"	AL-BBW4	Pricing	SS-BBW4	Pricing	
C# W	5"	AL-BBW5		SS-BBW5		
	6"	AL-BBW6		SS-BBW6		

