



NOTE: If sending in a screw for inspection that has plastic resin on it, a MSDS for the resin MUST accompany the screw.

In most cases, screws can be rebuilt at a considerable cost savings over replacement. Flites rebuilt with Stellite or Colmonoy Hardfacing normally last longer than a new general purpose screw.

We can rework root diameters, change compression ratios, replace broken drive ends and tip ends, repair I.D. threads, etc. Rebuilt screws can also be hard Chrome plated or Nitrided.

Most standard rebuilding can be estimated over the telephone. Standard rebuilding consists of inspection, grinding down the flite O.D., building up with Stellite #12, grinding the root diameter to clean-up, adding the surface treatment, finish grinding, straightening, and polishing. Phone estimates are not firm until inspection has been completed. There is "NO CHARGE" for inspection. You will be contacted with a firm price and no work is ever performed without your approval.

IMPORTANT NOTES:

- To help prevent loss during shipping, we suggest attaching a copy of your packing slip not only to the outside of the box, but also to the part itself.
- Services For Plastics, Inc. will hold parts sent in for inspection for a maximum period of six (6) months, after which the parts will be scrapped at our warehouse (unless prior arrangements have been made).
- Parts to be returned to you will be shipped freight collect.
- All incoming parts for rebuilding, repairs, etc. must be shipped to SFP "Freight Prepaid" in a strong, reusable container. The Bill-of-Lading should be marked: MACHINERY PARTS, STEEL, CLASS 85, FREIGHT PREPAID. (Please Note: Freight companies will overcharge you if you do not fill out the Bill of Lading completely and accurately!!) Smaller items weighing 70 pounds or less should be shipped via UPS Prepaid. In the event that items are received "Freight Collect", our Receiving Department must obtain approval from the Accounting Department prior to accepting the shipment. If the shipment is accepted, the customer will be billed for the freight plus a \$35.00 Processing Fee. Terms for Freight Charges: Net 10 Days. A copy of the original freight bill will be sent with the invoice.